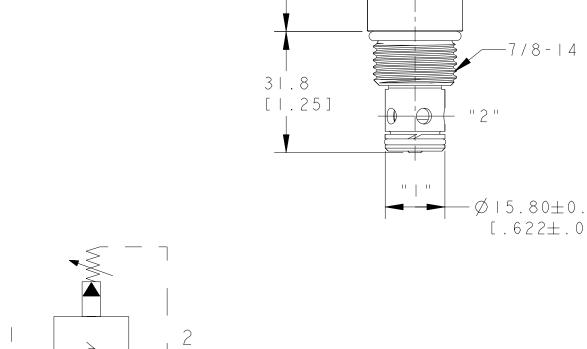
80.5	
	25.4 HEX [1.00]
3 .8 [.25]	7/8-14 UNF-2A THD.
	" "



REV	DESCRIPTION	ВҮ	СНК	DATE	ECN / MPS
Α	ENGINEERING RELEASE	RSI	JGS	2/12/05	M63978

NOTE:

I.USE VALVE CAVITY C-10-2.

2.NET WEIGHT OF CARTRIDGE: 0.22 kg [.48 lb]

3. TORQUE INTO CAVITY:

ALUMINIUM CAVITY: 47-54 N.m [35-40 lbf.ft]

STEEL CAVITY : 68-75 N.m [50-55 lbf.ft]



UNLESS OTHERWISE SPECIFIED ALL	DRAWING	BASED ON ANSI YI4.5M-1982					
DIMENSIONS ARE IN INCHES MILLIMETERS {INCHES}	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT,						
TOLERANCES X ±	UTILITY MODEL, OR DESIGN. (PER ISO 16016)						
XX ±	DRAWN SKS BY/DATE 06/06/05	MATERIAL/HEAT TREAT					
XXX ± ∠ ±	CHECKED RSI BY/DATE 06/07/05	 					
UNSPECIFIED RADII ARE:	ENGRG BY/DATE	TITLE					
	METALLURGY BY/DATE	RV2-10-S INSTALLATION					
UNSPECIFIED DRAFT ANGLES ARE:		MICROINCHES X NUMBER MICROINCHES) A A A A A A A A A A A A A A A A A A A					
o 	THIRD ANGLE PROJECTION	/ A - 2 6 8 2 - U 9 I					
B SIZE	DO NOT SCALE	ARITHMETICAL AVERAGE SCALE SHEET OF					