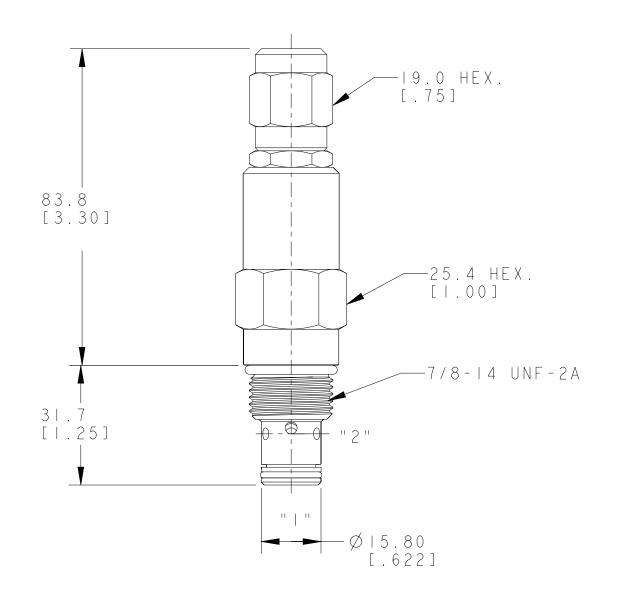
REV	DESCRIPTION	ВҮ	СНК	DATE	ECN	/	MPS
А	ENGINEERING RELEASE	RSI	JGS	2/12/05	M 6	39	78



NOTE:

B SIZE

I.USE VALVE CAVITY C-10-2.

2.NET WEIGHT: 0.26kg [.59 lb]

3. TORQUE INTO CAVITY:

DO NOT SCALE

ALUMINIUM CAVITY: 47-54 N.m [35-40 lbf.ft]

STEEL CAVITY : 68-75 N.m [50-55 lbf.ft]

SCALE 1/1

— — DISTRIBUTION CODE(S)

SHEET I OF I

UNLESS OTHERWISE DRAWING BASED ON ANSI YI4.5M-1982 SPECIFIED ALL DIMENSIONS ARE IN INCHES THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT MILLIMETERS X AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, TOLERANCES UTILITY MODEL, OR DESIGN. (PER ISO 16016) . X ± --DRAWN ARS . X X ± --MATERIAL/HEAT TREAT BY/DATE 4/15/05 . X X X ± --CHECKED RSI BY/DATE 04-18-05 ∠ ± --UNSPECIFIED RADII ARE: ENGRG --TITLE BY/DATE --FR2-10-C INSTALLATION METALLURGY --BY/DATE --MICROINCHES X UNSPECIFIED NUMBER \oplus MICROMETERS (MICROINCHES) DRAFT ANGLES ARE: - -THIRD ANGLE PROJECTION

ARITHMETICAL AVERAGE

