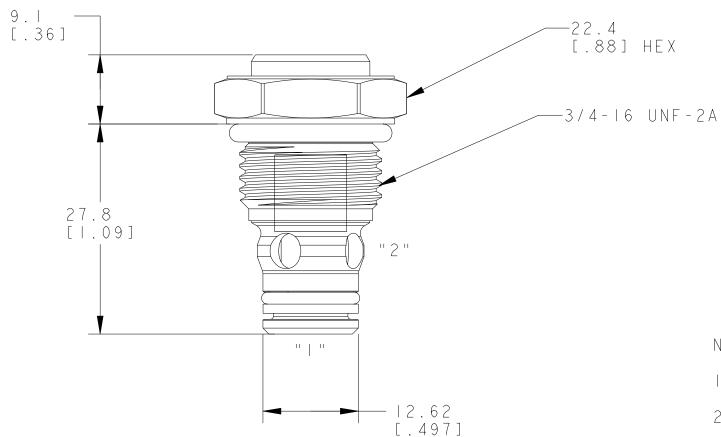
REV	DESCRIPTION	ВҮ	СНК	DATE	ECN / MPS
А	ENGINEERING RELEASE	JGS	АН	2/12/05	M63978
В	REDRAWN AS ASSEMBLY WAS FAILING	NNS	NAS	7/21/08	0020045





- I USE VALVE CAVITY C-8-2
- 2 NET WEIGHT: .05 kg [.12 lb]
- 3 TORQUE INTO CAVITY:

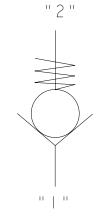
B SIZE

ALUMINUM CAVITY: 34-41 N°m [25-30 | bf°f+] STEEL CAVITY: 34-41 N°m [25-30 | bf°f+]

DO NOT SCALE



SHEET I OF



UNLESS OTHERWISE SPECIFIED ALL DRAWING BASED ON ANSI Y14.5M-1982 DIMENSIONS ARE IN THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL INCHES AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT MILLIMETERS X AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, TOLERANCES UTILITY MODEL, OR DESIGN. (PER ISO 16016) . X ± DRAWN JGS . X X ± MATERIAL/HEAT TREAT BY/DATE 9/30/04 . X X X ± CHECKED JGS BY/DATE 9/30/04 ∠ ± UNSPECIFIED ENGRG NF BY/DATE 10/1/05 TITLE RADII ARE: CHECK VALVE METALLURGY BY/DATE UNSPECIFIED DRAFT ANGLES ARE: MICROINCHES MICROMETERS
[MICROINCHES] NUMBER - - - -THIRD ANGLE PROJECTION

ARITHMETICAL AVERAGE

SCALE 2/1