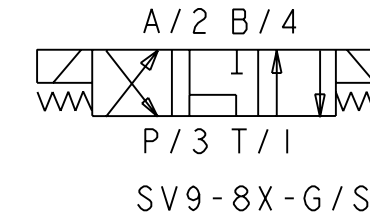
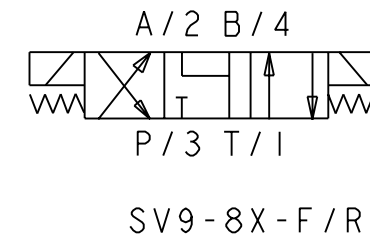
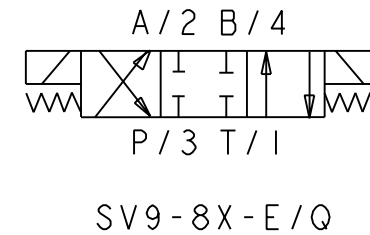
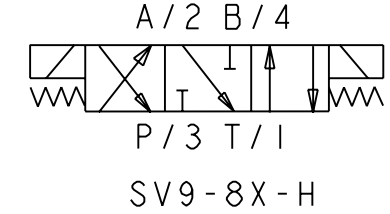
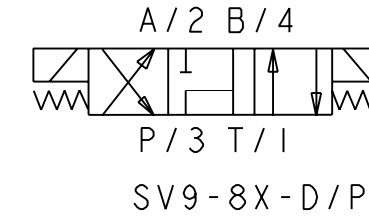
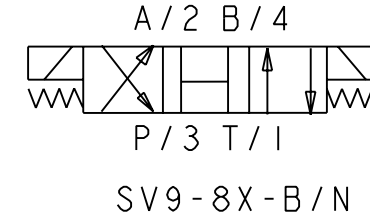
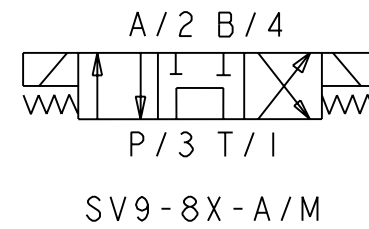
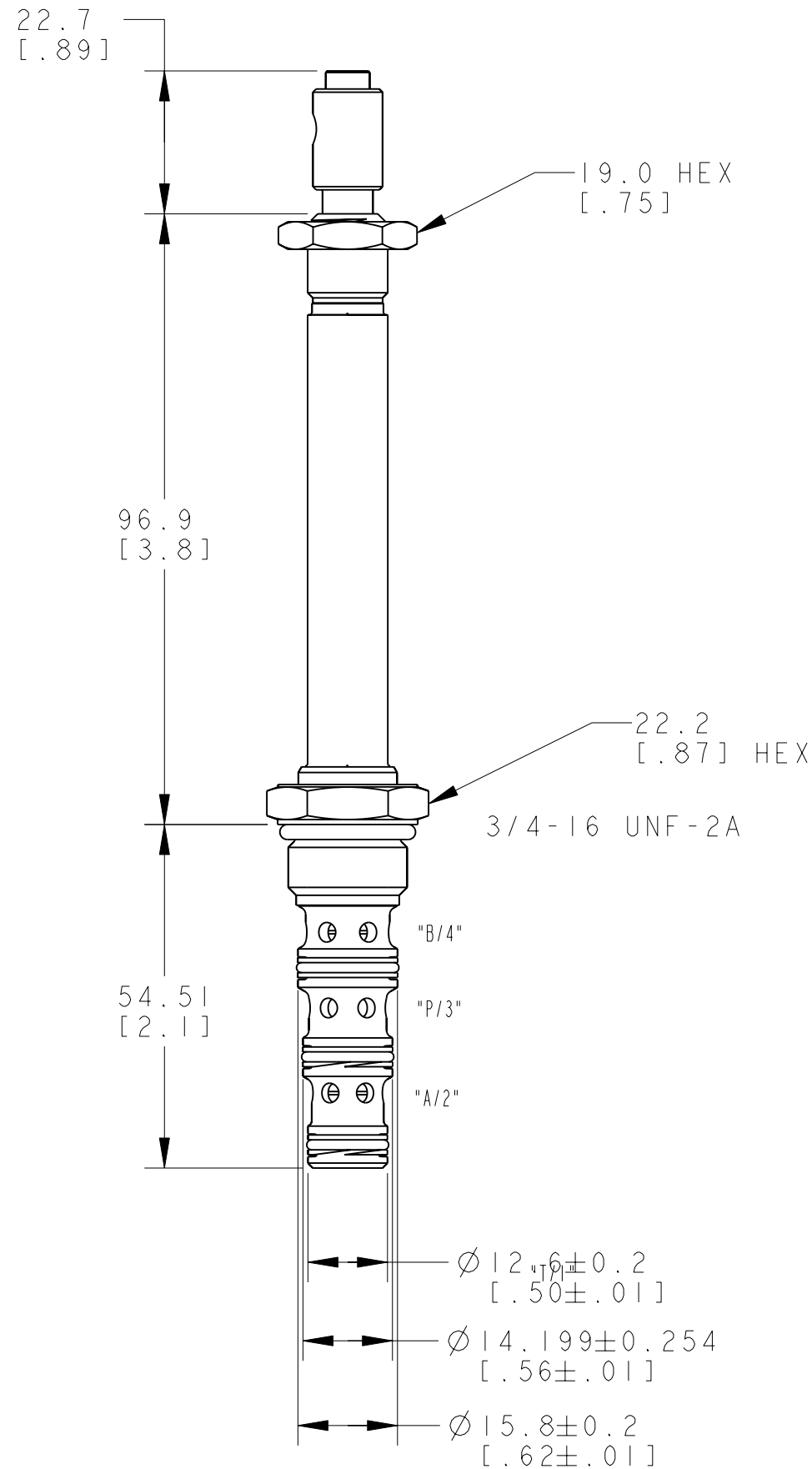


REV	DESCRIPTION	BY	CHK	DATE	ECN / MPS
A	ENGINEERING RELEASE	PBH	JGS	2/12/05	M63978
B	ADDED HYDRAULIC SYMBOLS	YKP	VKN	11/21/12	0078693



NOTE:

- 1 USE VALVE CAVITY C-8-4
- 2 TORQUE INTO CAVITY:  
ALUMINUM CAVITY: 34-41 N.m [25-30 ft.lbs]
- 3 NET WEIGHT:  
CARTRIDGE W/COIL: 0.54 kg [1.2 lb]

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES <input type="checkbox"/> MILLIMETERS (INCHES) <input checked="" type="checkbox"/>	DRAWING BASED ON ANSI Y14.5M-1982	
	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 16016)	
TOLERANCES .X ± -- .XX ± -- .XXX ± -- ∠ ± --	DRAWN PBH BY/DATE 3/7/06 CHECKED JGS BY/DATE 3/8/06 ENGRG -- BY/DATE -- METALLURGY -- BY/DATE --	MATERIAL/HEAT TREAT TITLE SV9-8M INSTALLATION
UNSPECIFIED RADII ARE: --	THIRD ANGLE PROJECTION	NUMBER XM-XXX-XXXXXX
UNSPECIFIED DRAFT ANGLES ARE: --°	DO NOT SCALE	SCALE 1/1 SHEET 1 OF 1
B SIZE	ARITHMETICAL AVERAGE	

