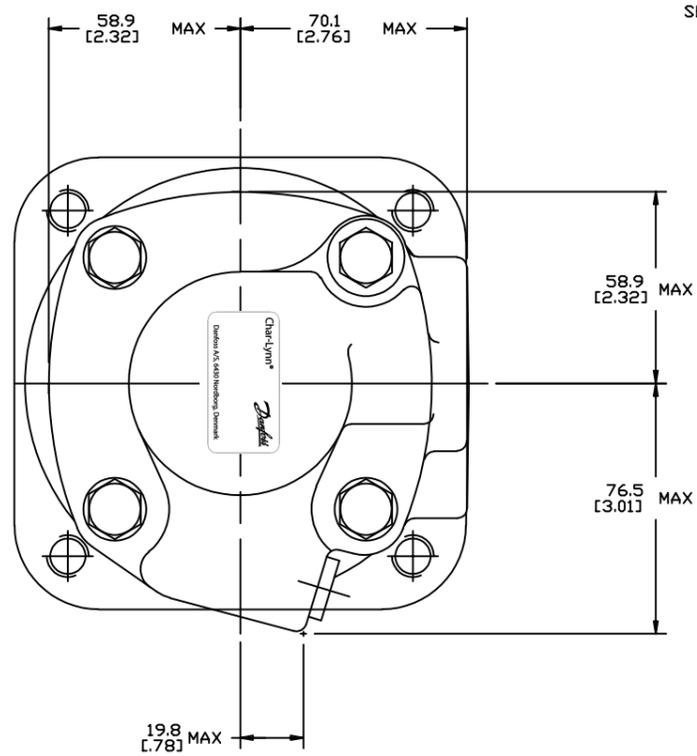


SYM	REVISION	BY	DATE	ECN
A	ENGINEERING RELEASE	SDR	2-8-92	21551
B	REVISED	AGJ	12-10-92	23323
C	-1(X3)ADD Ø(4.91)MAX -2>REVISED PICTORIALY	KJR	3-3-93	23702
D	<7B>REMOVED 18°/16°	AGJ	11-22-93	27499
E	<5C><7C>REVISED PICTORIALY	RAF	2-5-97	29191
F	<7A>MOUNTING TYPE WAS 'D'	SSD	1-24-97	0002527
G	<1C>2.72 WAS 2.27	SSS	03-22-18	M107406



SEE PORT INSTALLATION

PORT-A

PORT-B

-A-

21.8 [0.86]  
21.3 [0.84]

81.9 MAX [3.22]

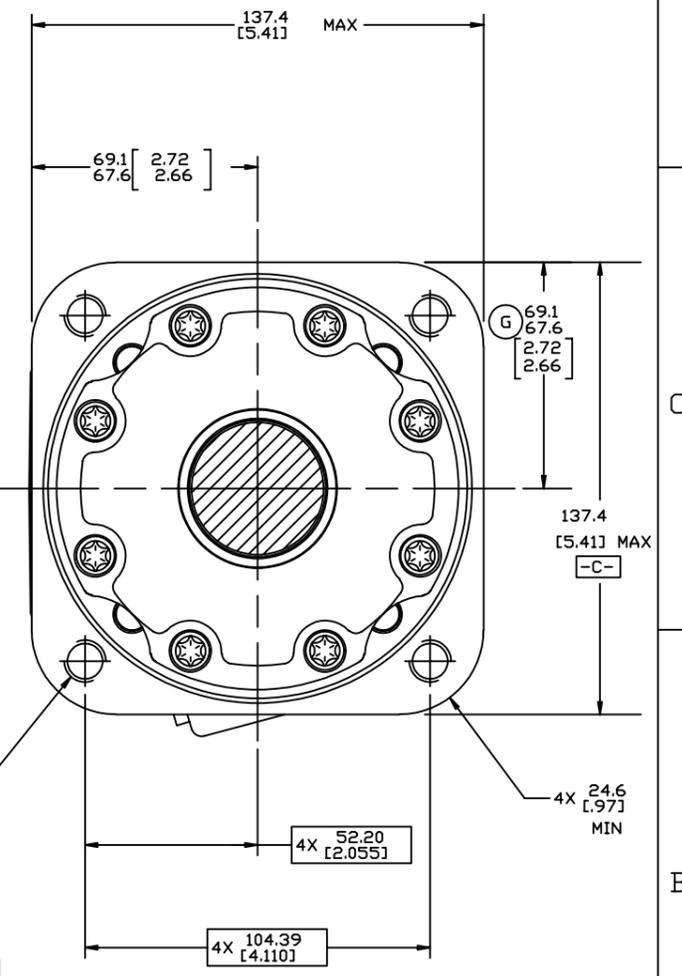
Ø124.7 [4.91] MAX  
Ø127.00 [5.000]  
126.87 [4.995]

-B-

SEE SHAFT INSTALLATION

4X 1/2-13 UNC-2B  

⊕	Ø1.5 [0.06]	M	A	B	M	C
⊕	Ø0.76 [0.030]	M	A			



NOTE

1 ROTATION: STANDARD; WHEN FACING SHAFT END OF MOTOR, SHAFT TO ROTATE; CLOCKWISE WHEN PORT 'A' IS PRESSURIZED; COUNTERCLOCKWISE WHEN PORT 'B' IS PRESSURIZED

REVERSE; WHEN FACING SHAFT END OF MOTOR, SHAFT TO ROTATE; CLOCKWISE WHEN PORT 'B' IS PRESSURIZED; COUNTERCLOCKWISE WHEN PORT 'A' IS PRESSURIZED

2 MOUNTING TYPE: AD WHEEL, 4 BOLT; 127.00 (5.000) PILOT DIA. .500-13 UNC-2B THREADED HOLES ON 147.62 (5.812) DIA. BOLT CIRCLE.

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN		DRAWING BASED ON ANSI Y14.5M-1982	
INCHES	<input type="checkbox"/>	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN. (PER ISO 18015)	
MILLIMETERS	<input checked="" type="checkbox"/>		
TOLERANCES			
X ±	----		
XX ±	REF	DRAWN BY/DATE: SDR 3-27-92 MATERIAL/HEAT TREAT	
XXX ±	ONLY	CHECKED BY/DATE: K. RANDOLPH 7-4-92	
UNSPECIFIED RADIUS ARE		ENGR BY/DATE: R. ANDERSON 8-4-92 TITLE: 4000 MOTOR INSTALLATION	
UNSPECIFIED DRAFT ANGLES ARE		METALLURGY BY/DATE:	
DRAWING FORMAT	DD NOT SCALE	THIRD ANGLE PROJECTION	
CADD	<input checked="" type="checkbox"/> MANUAL	ARTHEMETICAL AVERAGE	
		NUMBER	SHEET 1 OF 1
		A-600	SCALE 1/1