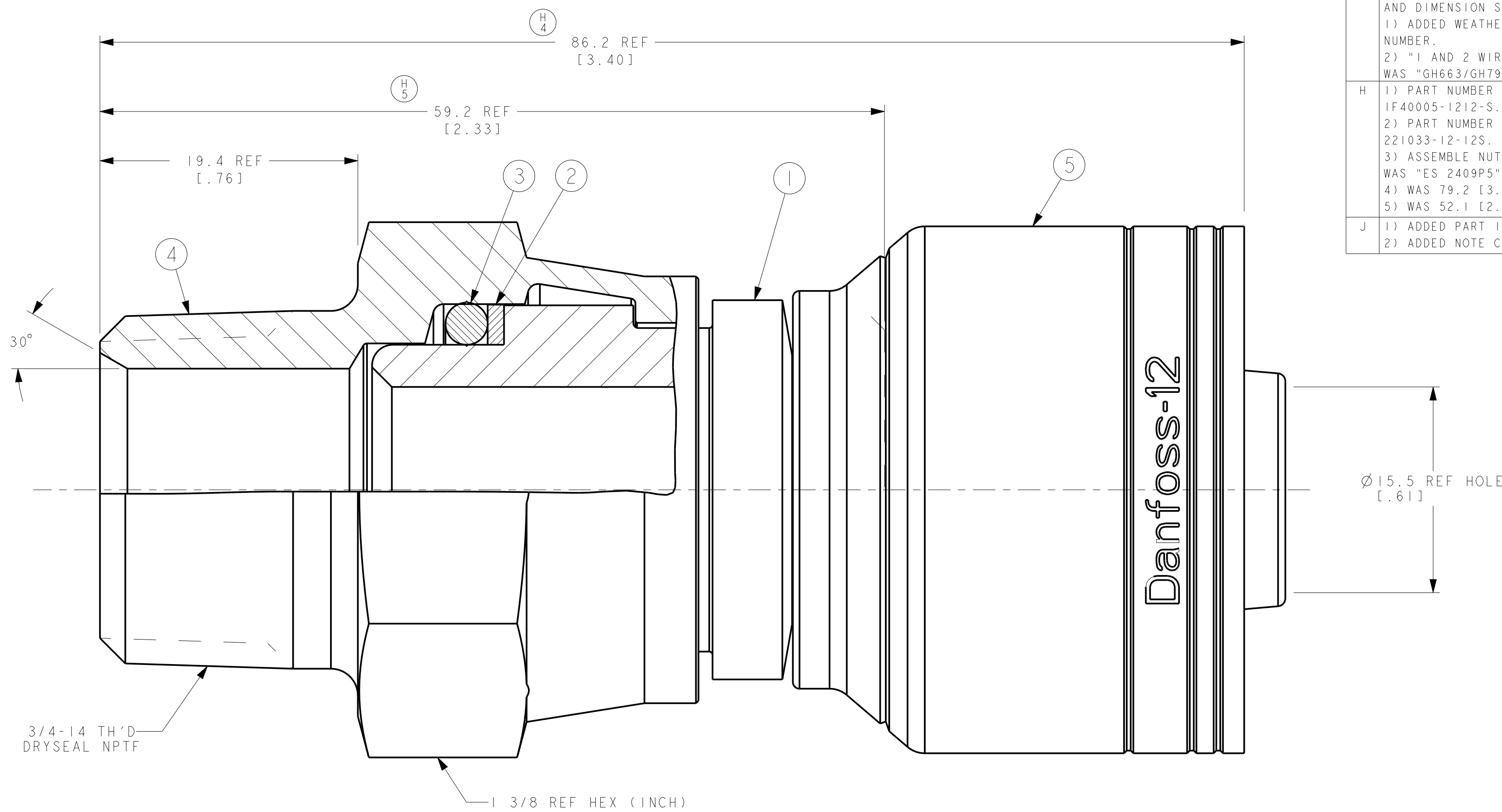


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
G	REDRAWN ON PRO-E. UPDATED TO LATEST FORMAT AND DIMENSION STYLE. 1) ADDED WEATHERHEAD PART NUMBER. 2) "1 AND 2 WIRE BRAIDED HOSE" WAS "GH663/GH793 HOSE."	2007-10-31 AAP/ADN	0007773-ECO DP-1693
H	1) PART NUMBER WAS 1F40005-1212-S. 2) PART NUMBER WAS 221033-12-12S. 3) ASSEMBLE NUT "ES 2813" WAS "ES 2409P5". 4) WAS 79.2 [3.12] REF. 5) WAS 52.1 [2.05] REF.	2009-02-24 SJM/SRH	0023875-ECO DP-1299
J	1) ADDED PART 1AA12PS12TZ. 2) ADDED NOTE CALLOUT #2.	2015-11-20 DHS	0117243-ECO RPS 45728



METRIC

	(G)	(H)	(H)	(H)	(H)	(H)	
(J)	-	IAA12PS12TZ	IF40134-1212TZ	22049-212	22550-212	FW1764-1212TZ	1A12TZ
(J)	12Z-J12	IAA12PS12	IF40134-1212-S	22049-212	22550-212	FW1764-1212S	1A12
	WEATHERHEAD PART NUMBER	AEROQUIP PART NUMBER	(1) NIPPLE	(2) BACK-UP RING	(3) O-RING	(4) NUT	(5) SOCKET

LIST OF MATERIALS

ITEM NO.	MATERIAL
1	STEEL
2	TEFLON
3	NITRILE (BUNA-N)
4	STEEL
5	STEEL

FLUID CONVEYANCE DIVISION MAUMEE, OHIO U.S.A.		DRAWN A. PURANIK	
		CHECKED A. NAGARKATTI	
		APPROVED A. NAGARKATTI	
0007773-ECO DP-1693		CAGE CODE 01276	
THIRD ANGLE PROJECTION		DIST U	
		SIZE A2	
		SCALE 4/1	
		SHEET 1	
DRAWING INTERPRETATION PER ES 10			
DRAWING TITLE			
FITTING ASSEMBLY (G)			
MALE PIPE SWIVEL			
1 AND 2 WIRE BRAIDED HOSE			
DRAWING NUMBER IAA12PS12			REV J

3. PROCESS AS FOLLOWS:
 (a) ASSEMBLE NUT PER ACES 2813 AND 100% INSPECT TO (H) INSURE NUT SWIVELS.
 (b) ASSEMBLE SOCKET PER ACES 2813.

(J) 1SA12PS12 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1, #2, #3 AND #4.

1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

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