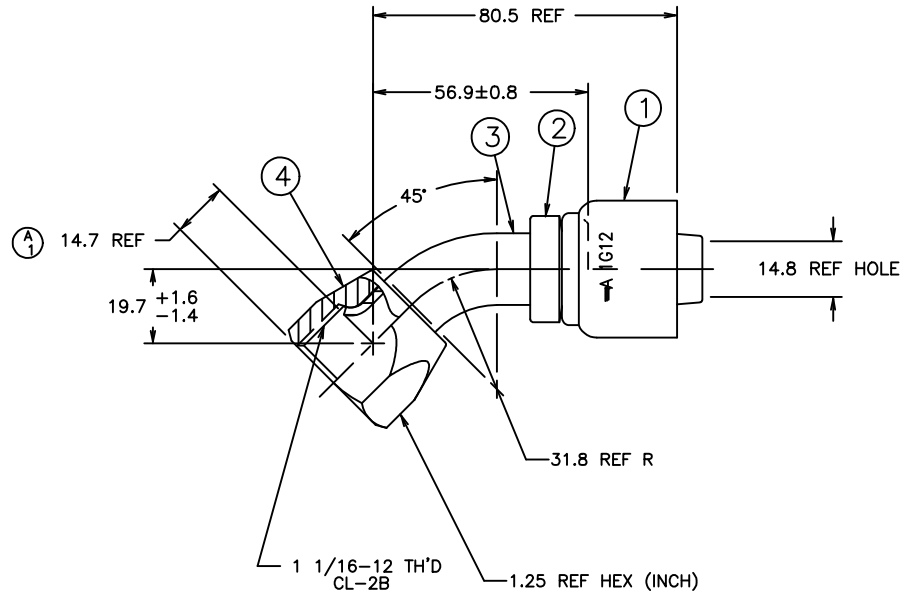


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REVISIONS

REV	DESCRIPTION	DATE	APPROVED
A	REDRAWN - SUPERSEDES 1GA_FJA_REV. "NONE" FOR 1GA12FJA12 (1) WAS 16.3 REF	12-13-95	EN-F16130 DP-24900



80.5	3.17
56.9±0.8	2.240±.031
31.8	1.25
19.7 +1.6/-1.4	.78±.06
14.8	.58
14.7	.58
MM	INCH

CONVERSION

METRIC

ITEM NO.	MATERIAL	QTY	DESCRIPTION
1	STEEL	1	SOCKET
2	STEEL	1	NIPPLE
3	STEEL	1	ELBOW
4	STEEL	1	NUT

ITEM NO.	MATERIAL	QTY	DESCRIPTION
1GA12FJA12	1G12	1	SOCKET
1F40014-1212AB	1F40017-12-01AB	1	NIPPLE
1F40017-12-01AB	210201-12S	1	ELBOW
210201-12S		1	NUT

DRAWN		DRAWING TITLE	
J.L. HUFFMAN		FITTING ASSEMBLY	
CHECKED	R.GARRETT	45°, SAE 37° SWIVEL, OTC	
APPROVED	R.GARRETT	SIZE	DRAWING NUMBER
RELEASE DATE	12-13-95	C	1GA12FJA12
EN-F16130	DP-24900	SCALE	1/1
THIRD ANGLE PROJECTION		DIST	U
		CAGE CODE	01276
		SHEET NO	A

- △ CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
- 1SA12FJA12 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #2, #3 AND #4.
  - PROCESS AS FOLLOWS:
    - BRAZE PER ACES 2814.
    - ZINC PLATE PER ACES 2751.
    - ASSEMBLE NUT AND FLARE ELBOW PER FF481.
    - ASSEMBLE SOCKET PER ACES 2813.

REV. A  
SH. A  
DWG. NO. 1GA12FJA12

CONVERTED DRAWING CADAM to AutoCAD B/98