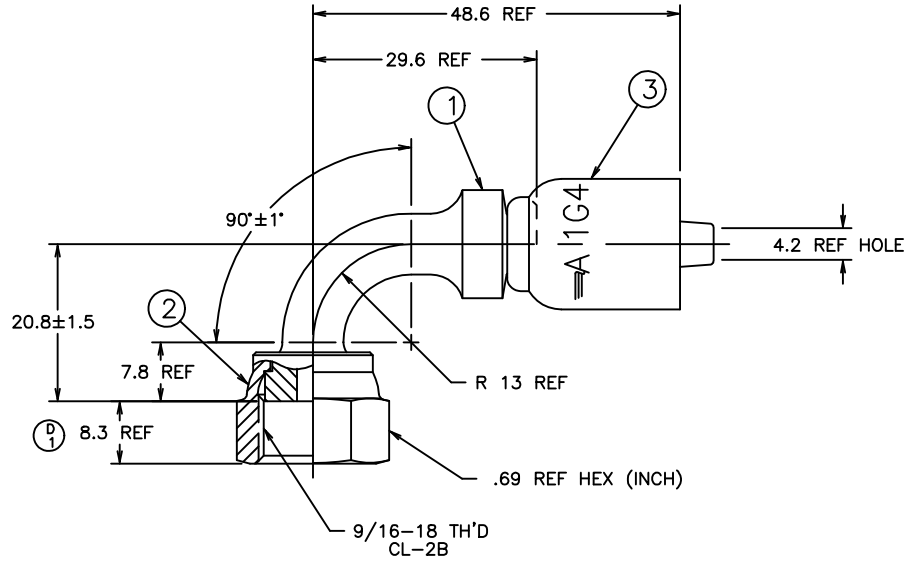


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REVISIONS

REV	DESCRIPTION	DATE	APPROVED
D	REDRAWN - SUPERSEDES 1GA_FRB_SHEET 2 REV. C FOR 1GA4FRB4 (1) WAS 8.2 REF	12-8-95	EN-F16102 DP-24900



48.6	1.91
29.6	1.17
20.8±1.5	.82±.06
13	.51
8.3	.33
7.8	.31
4.2	.17
MM	INCH

CONVERSION

METRIC

2. 1SA4FRB4 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1 AND #2.

1. PROCESS AS FOLLOWS:
- BEND NIPPLE TO DIMENSIONS SHOWN.
  - ZINC PLATE PER ACES 2751.
  - CRIMP NUT PER ACES 2409P1.
  - ASSEMBLE SOCKET PER ACES 2813.

1GA4FRB4	1F40023-0404AB	FC1473-04S	1G4		
AEROQUIP PART NUMBER	① NIPPLE	② NUT	③ SOCKET		
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN M MOLINA			
1	STEEL	CHECKED R.D.GARRETT			
2	STEEL	APPROVED R.D.GARRETT			
3	STEEL	RELEASE DATE 12-8-95			
		EN-F16102 DP-24900		SIZE C	DRAWING NUMBER 1GA4FRB4
		THIRD ANGLE PROJECTION		SCALE 2/1	DIST U
				CAGE CODE 01276	SHEET NO

*Danfoss* FLUID CONVEYANCE DIVISION

DRAWING TITLE  
FITTING ASSEMBLY  
90°, ORS FEMALE SWIVEL, OTC

REV D

DWG. NO. 1GA4FRB4 SH. D

CONVERTED DRAWING CADAM to AutoCAD 8/98