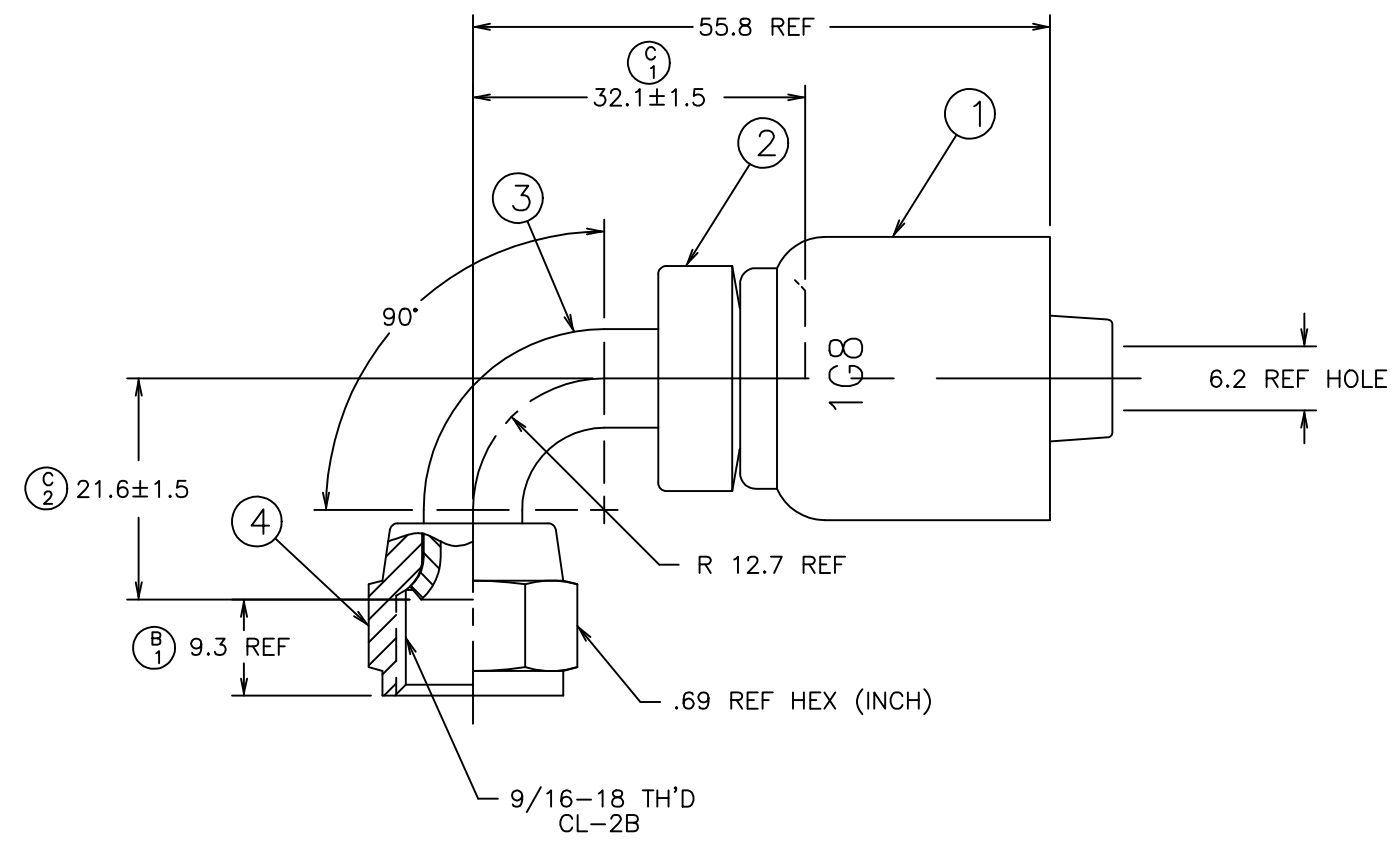


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REDRAWN - SUPERSEDES 1GA_FJB_ REV. "A" FOR 1GA6FJB8 (1) WAS 10.2 REF	12-15-95	EN-F16131 DP-24900
C	(1) TOLERANCE WAS ± 0.8 [± 0.031] (2) DIMENSION WAS $21.4+1.7/-1.3$ [$.84+.07/-0.05$]	07-09-22 PSW/ADN	0006852 -ECO



55.8	2.20	
32.1±1.5	1.264±.06	(C1)
21.6±1.5	.85±.06	(C2)
12.7	.50	
9.3	.37	
6.2	.24	
MM	INCH	

CONVERSION

METRIC

1GA6FJB8	1G8	1F40014-0608AB	1F40016-06-01AB	210201-6S
PART NUMBER	(1) SOCKET	(2) NIPPLE	(3) ELBOW (3) (4) NUT	

LIST OF MATERIALS		DRAWN	
ITEM NO.	MATERIAL	J.L. HUFFMAN	FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY 90°, SAE 37° SWIVEL, OTC
1	STEEL	CHECKED	
2	STEEL	R. GARRETT	
3	STEEL	APPROVED	
4	STEEL	R. GARRETT	RELEASE DATE 12-13-95 EN-F16131 DP-24900
		THIRD ANGLE PROJECTION	SIZE A2
			DRAWING NUMBER 1GA6FJB8
			REV C
			SCALE 2/1 DIST U CAGE CODE 01276 SHEET

3. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
2. 1SA6FJB8 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #2, #3 AND #4.
1. PROCESS AS FOLLOWS:
- (a) BRAZE PER ACES 2814.
 - (b) ZINC PLATE PER ACES 2751.
 - (c) ASSEMBLE NUT AND FLARE ELBOW PER FF481.
 - (d) ASSEMBLE SOCKET PER ACES 2813.

DWC.NO. 1GA6FJB8 SH. REV. C