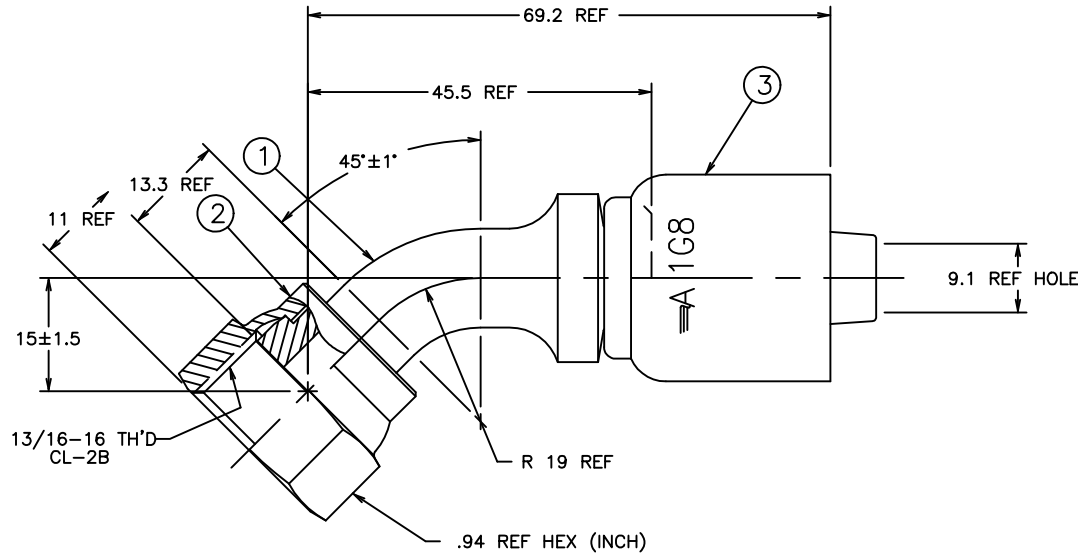


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REVISIONS

REV	DESCRIPTION	DATE	APPROVED
F	REDRAWN - SUPERSEDES 1GA_FRA_SHEET 2 REV."E" FOR 1GABFRAB	11-27-95	EN-F16101 DP-24900



69.2	2.72
45.5	1.79
19	.75
15±1.5	.59±.06
13.3	.52
11	.43
9.1	.36
MM	INCH

CONVERSION

METRIC

2. ISABFRAB NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1 & #2.
1. PROCESS AS FOLLOWS:
- BEND NIPPLE TO DIMENSIONS SHOWN.
 - ZINC PLATE PER ACES 2751.
 - CRIMP NUT PER ACES 2409P1.
 - ASSEMBLE SOCKET PER ACES 2813.

1GABFRAB	1F40022-0808AB	FC1473-08S	1G8		
AEROQUIP PART NUMBER	① NIPPLE	② NUT	③ SOCKET		
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN M.MOLINA			
1	STEEL	CHECKED R.D.GARRETT			
2	STEEL	APPROVED R.D.GARRETT			
3	STEEL	RELEASE DATE 11-27-95			
		EN-F16101 DP-24900			
		THIRD ANGLE PROJECTION			
		SIZE C	DRAWING NUMBER 1GABFRAB	REV F	
		SCALE 2/1	DIST U	CAGE CODE 01276	SHEET NO

Danfoss FLUID CONVEYANCE DIVISION

DRAWING TITLE
FITTING ASSEMBLY
45°, ORS FEMALE SWIVEL, OTC