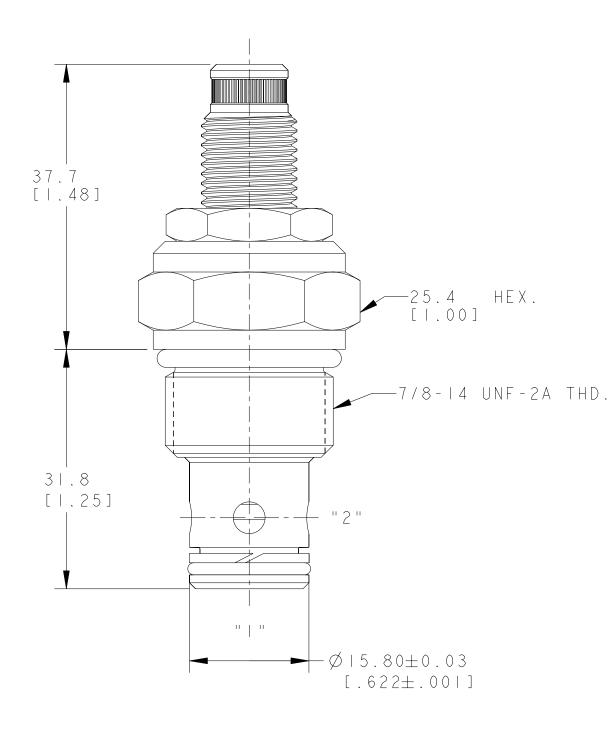
REV	DESCRIPTION	ВҮ	СНК	DATE	ECN	/	MPS
А	ENGINEERING RELEASE	RSI	JGS	2/12/05	M 6	39	78



NOTE:

I.USE VALVE CAVITY C-10-2.

2.NET WEIGHT OF CARTRIDGE: 0.22 kg [.48 lb]

3. TORQUE INTO CAVITY:

DO NOT SCALE

B SIZE

ALUMINIUM CAVITY: 47-54 N.m [35-40 lbf.ft]

STEEL CAVITY : 68-75 N.m [50-55 lbf.ft]



UNLESS OTHERWISE SPECIFIED ALL DIMFNSIONS ARF IN	DRAWING	BASED ON ANSI YI4.5M-1982				
DIMENSIONS ARE IN INCHES MILLIMETERS (INCHES)  TOLERANCES  .X ±	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN.  (PER ISO 16016)					
. X X ± . X X X ± ∠ ±	DRAWN SKS BY/DATE 05/30/05 CHECKED RSI BY/DATE 05/31/05	MATERIAL/HEAT TREAT				
UNSPECIFIED RADII ARE:	ENGRG BY/DATE	TITLE				
	METALLURGY BY/DATE					
UNSPECIFIED DRAFT ANGLES ARE:		MICROINCHES X NUMBER  MICROINCHESI A - 2682 - 06				
B SIZE	THIRD ANGLE PROJECTION  DO NOT SCALE	ARITHMETICAL AVERAGE SCALE 2/I SHEET I OF I				