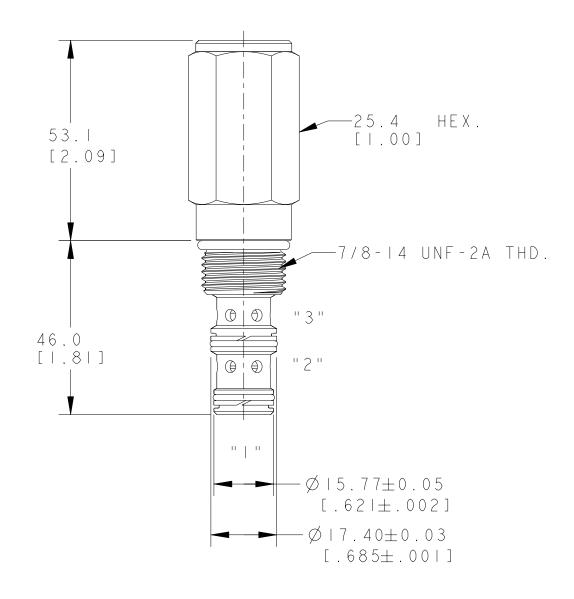
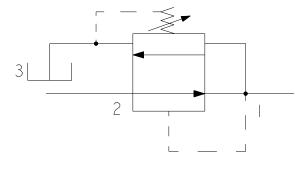
REV	DESCRIPTION	ВҮ	СНК	DATE	ECN / MPS
А	ENGINEERING RELEASE	RSI	JGS	2/12/05	M63978





NOTE:

I.USE VALVE CAVITY C-10-3.

2.NET WEIGHT OF CARTRIDGE: 0.24kg [.54 lb]

3. TORQUE INTO CAVITY:

ALUMINIUM CAVITY: 47-54 N.m [35-40 lbf.f+]

STEEL CAVITY : 68-75 N.m [50-55 lbf.ft]



S	LESS OTHERWISE PECIFIED ALL	DRAWING	BASED ON ANSI YI4.5M-1982				
	IENSIONS ARE IN NCHES	THE REPRODUCTION, DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT, AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHTS RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL, OR DESIGN.					
	LIMETERS X						
T	TOLERANCES						
. X	±	(PE	R ISO 16016)				
. X X	±	DRAWN SKS BY/DATE 05/17/05	MATERIAL/HEAT TREAT				
. X X X	〈 ±	CHECKED RSI					
	±	BY/DATE 05/18/05					
	UNSPECIFIED RADII ARE:	ENGRG BY/DATE	TITLE				
		METALLURGY BY/DATE	PRESSURE CONTROL INSTALLATION				
	UNSPECIFIED FT ANGLES ARE:		MICROINCHES X NUMBER MICROINCHESI A A A A A A A A A A A A A A A A A A A				
	O 	THIRD ANGLE PROJECTION	/ A - 2 b & 2 - U 2 b				
	B SIZE		ARITHMETICAL AVERAGE SCALE				