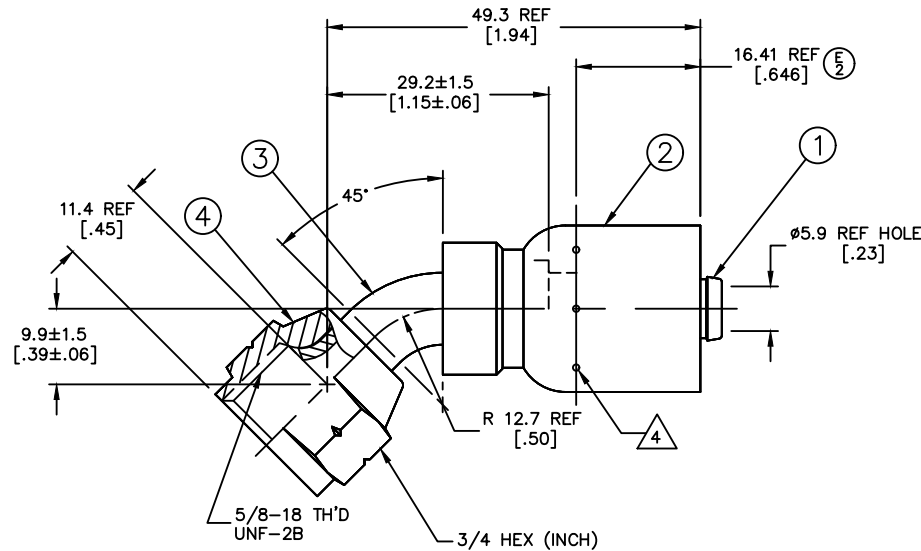


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	REACTIVATED AS PER REV "A" TO SHOW AEROQUIP DESIGN	2006-05-16 RHJ/KBM	EN-F30034 DP-1299
D	1) FINISH WAS "ZINC PLATE PER ACES 2751"	2020-08-02 SSW	CO-0206362
E	ADDED MARKING FOR CRIMPING LOCATION. UPDATED DRAWING ACCORDINGLY. 1) ADDED NOTE #4 2) ADDED DIMENSION.	2021-11-17 AAG	CO-0221273



METRIC

FJ3246-0606S	FW1314-0606S	FW1186-06S	404501-6S	210222-6S	
PART NUMBER	① NIPPLE	② SOCKET	③ ELBOW	④ NUT	
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN S. BOHN	FLUID CONVEYANCE DIVISION		
1	STEEL	CHECKED R. D. WEBB	DRAWING TITLE		
2	STEEL	APPROVED G. CLARK	FITTING ASSEMBLY		
3	STEEL	RELEASE DATE 2001-01-16	45°, SAE 45° SWIVEL		
4	STEEL	EN-F20803	1503 HOSE		
		DP-1290	SIZE A2	DRAWING NUMBER FJ3246-0606S	REV E
		THIRD ANGLE PROJECTION	SCALE 2/1	DIST U	CAGE CODE 01276
				SHEET 1	

- ④ CRIMP LOCATION IMPRESSION MARK (6-8 PLACES). E1
- ③ CAN BE MADE FROM TUBING FROM SPECIFICATIONS ON ELBOW DRAWING.

2. DIMENSIONS ARE IN MILLIMETERS [INCHES].

1. PROCESS AS FOLLOWS:

- (a) BRAZE PER ACES 67P3 OR P26. ①
- (b) ZINC PLATE PER ES 2751D8. ①
- (c) ASSEMBLE NUT AND FLARE PER FF481.
- (d) ASSEMBLE SOCKET PER ES 2409P17.

THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT AS WELL AS THE COMMUNICATION OF ITS CONTENTS TO OTHERS WITHOUT EXPLICIT AUTHORIZATION IS PROHIBITED. OFFENDERS WILL BE HELD LIABLE FOR THE PAYMENT OF DAMAGES. ALL RIGHT RESERVED IN THE EVENT OF THE GRANT OF A PATENT, UTILITY MODEL OR DESIGN. (PER ISO 16016)