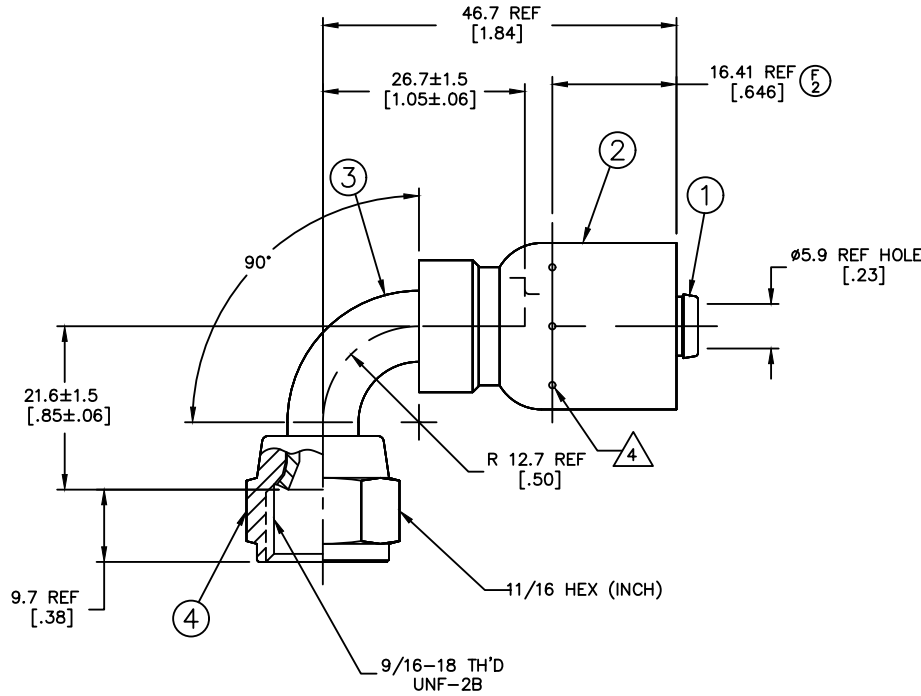


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
D	REACTIVATED AS PER REV "B" TO SHOW AEROQUIP DESIGN	2006-05-16 RHJ/KBM	EN-F30034 DP-1299
E	1) FINISH WAS "ZINC PLATE PER ACES 2751"	2020-07-27 SSW	CO-0206204
F	ADDED MARKING FOR CRIMPING LOCATION. UPDATED DRAWING ACCORDINGLY. 1) ADDED NOTE #4 2) ADDED DIMENSION.	2021-11-17 AAG	CO-0221273



METRIC

4. CRIMP LOCATION IMPRESSION MARK (6-8 PLACES). (F1)
3. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
2. PROCESS AS FOLLOWS:
- (a) BRAZE PER ACES 67P3 OR P26 (NIPPLE ON SHORT TANGENT END).
 - (b) ZINC PLATE PER ES 2751DB. (E1)
 - (c) ASSEMBLE NUT AND FLARE PER FF481.
 - (d) ASSEMBLE SOCKET PER ES 2409P17.
1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

FJ3250-0606S	FW1314-0606S	FW1186-06S	409009-6S	210201-6S	
PART NUMBER	① NIPPLE	② SOCKET	③ ELBOW	④ NUT	
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN D. SNYDER	FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY 90°, (SAE 37°) SWIVEL, 1503 HOSE SIZE A2 DRAWING NUMBER FJ3250-0606S REV F SCALE 2/1 DIST U CAGE CODE 01276 SHEET 1		
1	STEEL	CHECKED R. D. WEBB			
2	STEEL	APPROVED S. HAUBERT			
3	STEEL	RELEASE DATE 2001-01-12			
4	STEEL	EN-F20874 DP-1290			
		THIRD ANGLE PROJECTION			
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